

## SAFETY DATA SHEET

Version 6.7  
Revision Date 25.05.2023  
Print Date 26.05.2023**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1 Product identifiers**

Product name : (R)-(+)-Limonene

Product Number : 183164

Brand : Sigma

Index-No. : 601-029-00-7

CAS-No. : 5989-27-5

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

Identified uses : Laboratory chemicals, Synthesis of substances

**1.3 Details of the supplier of the safety data sheet**

Company : SIGMA-ALDRICH CANADA LTD.  
2149 WINSTON PARK DRIVE  
OAKVILLE ON L6H 6J8  
CANADA

Telephone : +1 905 829-9500

Fax : +1 905 829-9292

**1.4 Emergency telephone**

Emergency Phone # : 800-424-9300 CHEMTREC (USA)  
+1-703-527-3887 CHEMTREC  
(International)  
24 Hours/day; 7 Days/week

**SECTION 2: Hazards identification****2.1 Classification of the substance or mixture****GHS Classification in accordance with Hazardous Products Regulations (HPR) (SOR/2015-17)**

Flammable liquids (Category 3), H226

Skin irritation (Category 2), H315

Skin sensitization (Category 1), H317

Aspiration hazard (Category 1), H304

Short-term (acute) aquatic hazard (Category 1), H400

Long-term (chronic) aquatic hazard (Category 1), H410

For the full text of the H-Statements mentioned in this Section, see Section 16.

## 2.2 GHS Label elements, including precautionary statements

Pictogram



Signal Word

Danger

Hazard statement(s)

H226 Flammable liquid and vapor.  
H304 May be fatal if swallowed and enters airways.  
H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H410 Very toxic to aquatic life with long lasting effects.

Precautionary statement(s)

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P233 Keep container tightly closed.  
P240 Ground and bond container and receiving equipment.  
P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.  
P242 Use non-sparking tools.  
P243 Take action to prevent static discharges.  
P261 Avoid breathing mist or vapors.  
P264 Wash skin thoroughly after handling.  
P272 Contaminated work clothing should not be allowed out of the workplace.  
P273 Avoid release to the environment.  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.  
P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.  
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.  
P331 Do NOT induce vomiting.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P362 + P364 Take off contaminated clothing and wash it before reuse.  
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.  
P391 Collect spillage.  
P403 + P235 Store in a well-ventilated place. Keep cool.  
P405 Store locked up.  
P501 Dispose of contents/ container to an approved waste disposal plant.

## 2.3 Hazards not otherwise classified (HNOC) or not covered by GHS

- none

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## SECTION 3: Composition/information on ingredients

### 3.1 Substances

Synonyms : (+)-Carvene  
(+)-p-Mentha-1,8-diene  
(R)-4-Isopropenyl-1-methyl-1-cyclohexene

Sigma - 183164

Page 2 of 11

Formula : C10H16  
 Molecular weight : 136.23 g/mol  
 CAS-No. : 5989-27-5  
 EC-No. : 227-813-5  
 Index-No. : 601-029-00-7

Component	Classification	Concentration *
<b>(R)-(+)-limonene</b>		
	Flam. Liq. 3; Skin Irrit. 2; Skin Sens. 1; Asp. Tox. 1; Aquatic Acute 1; Aquatic Chronic 1; H226, H315, H317, H304, H400, H410 M-Factor - Aquatic Acute: 1 - Aquatic Chronic: 1	<= 100 %
* Weight %		

For the full text of the H-Statements mentioned in this Section, see Section 16.

## SECTION 4: First aid measures

### 4.1 Description of first-aid measures

#### General advice

Show this material safety data sheet to the doctor in attendance.

#### If inhaled

After inhalation: fresh air.

#### In case of skin contact

In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Consult a physician.

#### In case of eye contact

After eye contact: rinse out with plenty of water. Remove contact lenses.

#### If swallowed

After swallowing: caution if victim vomits. Risk of aspiration! Keep airways free. Pulmonary failure possible after aspiration of vomit. Call a physician immediately.

### 4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

### 4.3 Indication of any immediate medical attention and special treatment needed

No data available

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## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

#### Suitable extinguishing media

Carbon dioxide (CO<sub>2</sub>) Foam Dry powder

#### Unsuitable extinguishing media

For this substance/mixture no limitations of extinguishing agents are given.

### 5.2 Special hazards arising from the substance or mixture

Carbon oxides

Combustible.

Vapors are heavier than air and may spread along floors.

Forms explosive mixtures with air at elevated temperatures.

Development of hazardous combustion gases or vapours possible in the event of fire.

### 5.3 Advice for firefighters

Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

### 5.4 Further information

Remove container from danger zone and cool with water. Prevent fire extinguishing water from contaminating surface water or the ground water system.

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## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Advice for non-emergency personnel: Do not breathe vapors, aerosols. Avoid substance contact. Ensure adequate ventilation. Keep away from heat and sources of ignition.

Evacuate the danger area, observe emergency procedures, consult an expert.

For personal protection see section 8.

### 6.2 Environmental precautions

Do not let product enter drains. Risk of explosion.

### 6.3 Methods and materials for containment and cleaning up

Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up carefully with liquid-absorbent material (e.g.

Chemisorb®). Dispose of properly. Clean up affected area.

### 6.4 Reference to other sections

For disposal see section 13.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

#### Advice on protection against fire and explosion

Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharge.

#### Hygiene measures

Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.  
For precautions see section 2.2.

## 7.2 Conditions for safe storage, including any incompatibilities

### Storage conditions

Keep container tightly closed in a dry and well-ventilated place. Keep away from heat and sources of ignition.

### Storage class

Storage class (TRGS 510): 3: Flammable liquids

## 7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

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## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

### 8.2 Exposure controls

#### Appropriate engineering controls

Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

#### Personal protective equipment

##### Eye/face protection

Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Safety glasses

##### Skin protection

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN374 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: [www.kcl.de](http://www.kcl.de)).

Full contact

Material: butyl-rubber

Minimum layer thickness: 0.7 mm

Break through time: 480 min

Material tested: Butoject® (KCL 898)

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN374 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: [www.kcl.de](http://www.kcl.de)).

Splash contact

Material: Latex gloves

Minimum layer thickness: 0.6 mm

Break through time: 30 min

Material tested: Lapren® (KCL 706 / Aldrich Z677558, Size M)

### Body Protection

Flame retardant antistatic protective clothing.

### Respiratory protection

required when vapours/aerosols are generated. Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

### Control of environmental exposure

Do not let product enter drains. Risk of explosion.

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## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

a) Appearance	Form: liquid, clear Color: colorless
b) Odor	characteristic
c) Odor Threshold	No data available
d) pH	No data available
e) Melting point/freezing point	Melting point/range: -73.97 °C (-101.15 °F) - OECD Test Guideline 102
f) Initial boiling point and boiling range	176 - 177 °C 349 - 351 °F
g) Flash point	51 °C (124 °F) - closed cup
h) Evaporation rate	No data available
i) Flammability (solid, gas)	No data available
j) Upper/lower flammability or explosive limits	Upper explosion limit: 6.1 %(V) Lower explosion limit: 0.7 %(V)
k) Vapor pressure	2 hPa at 24.85 °C (76.73 °F)
l) Vapor density	4.70 - (Air = 1.0)
m) Density	0.842 g/mL at 20 °C (68 °F)
Relative density	0.8400 - 0.844020 °C
n) Water solubility	0.00569 g/l at 20 °C (68 °F) - OECD Test Guideline 105
o) Partition coefficient: n-octanol/water	log Pow: 4.38 at 37 °C (99 °F) - Potential bioaccumulation
p) Autoignition temperature	245 °C (473 °F) at 995.44 hPa
q) Decomposition temperature	No data available
r) Viscosity	No data available

- s) Explosive properties No data available
- t) Oxidizing properties none

## 9.2 Other safety information

Relative vapor density 4.70 - (Air = 1.0)

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## SECTION 10: Stability and reactivity

### 10.1 Reactivity

Vapor/air-mixtures are explosive at intense warming.

### 10.2 Chemical stability

The product is chemically stable under standard ambient conditions (room temperature) .

### 10.3 Possibility of hazardous reactions

Violent reactions possible with:  
Strong oxidizing agents  
acids

### 10.4 Conditions to avoid

Heating.

### 10.5 Incompatible materials

No data available

### 10.6 Hazardous decomposition products

In the event of fire: see section 5

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## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

#### Acute toxicity

LD50 Oral - Rat - male and female - > 2,000 mg/kg  
(OECD Test Guideline 423)

Inhalation: No data available

LD50 Dermal - Rabbit - > 5,000 mg/kg

Remarks: (RTECS)

No data available

#### Skin corrosion/irritation

Skin - Rabbit

Result: Mild skin irritation - 4 h

(OECD Test Guideline 404)

Remarks: Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

#### Serious eye damage/eye irritation

Eyes - Rabbit

Result: No eye irritation

(OECD Test Guideline 405)

#### **Respiratory or skin sensitization**

Local lymph node assay (LLNA) - Mouse

Result: May cause sensitization by skin contact.

(OECD Test Guideline 429)

#### **Germ cell mutagenicity**

Test Type: In vitro mammalian cell gene mutation test

Test system: mouse lymphoma cells

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

Test Type: sister chromatid exchange assay

Test system: Chinese hamster ovary cells

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 479

Result: negative

Test Type: Ames test

Test system: *S. typhimurium*

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

Test Type: Chromosome aberration test in vitro

Test system: Chinese hamster ovary cells

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 473

Result: negative

Test Type: comet assay

Species: Rat

Application Route: Oral

Result: negative

#### **Carcinogenicity**

This product is or contains a component that is not classifiable as to its carcinogenicity based on its IARC, ACGIH, NTP, or EPA classification.

#### **Reproductive toxicity**

No data available

#### **Specific target organ toxicity - single exposure**

No data available

#### **Specific target organ toxicity - repeated exposure**

No data available

#### **Aspiration hazard**

Aspiration may cause pulmonary edema and pneumonitis.

### **11.2 Additional Information**

Repeated dose toxicity - Mouse - male and female - NOAEL (No observed adverse effect level) - 1,650 mg/kg - LOAEL (Lowest observed adverse effect level) - 3,300 mg/kg

RTECS: GW6360000

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Liver - Irregularities - Based on Human Evidence

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## SECTION 12: Ecological information

### 12.1 Toxicity

Toxicity to fish	flow-through test LC50 - Pimephales promelas (fathead minnow) - 0.72 mg/l - 96 h (OECD Test Guideline 203)
Toxicity to daphnia and other aquatic invertebrates	semi-static test EC50 - Daphnia magna (Water flea) - 0.307 mg/l - 48 h (OECD Test Guideline 202)
Toxicity to algae	static test ErC50 - Pseudokirchneriella subcapitata (green algae) - 0.32 mg/l - 72 h (OECD Test Guideline 201)  static test EC10 - Pseudokirchneriella subcapitata (green algae) - 0.174 mg/l - 72 h (OECD Test Guideline 201)
Toxicity to bacteria	EC50 - Sludge Treatment - 3.94 mg/l (OECD Test Guideline 209) Remarks: (External MSDS)
Toxicity to daphnia and other aquatic invertebrates(Chronic toxicity)	semi-static test NOEC - Daphnia magna (Water flea) - 0.08 mg/l - 21 d (OECD Test Guideline 211)

### 12.2 Persistence and degradability

Biodegradability	aerobic - Exposure time 28 d Result: 71.4 % - Readily biodegradable. (OECD Test Guideline 301B)
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### 12.3 Bioaccumulative potential

No data available

### 12.4 Mobility in soil

No data available

### 12.5 Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

### 12.6 Endocrine disrupting properties

No data available

### 12.7 Other adverse effects

Discharge into the environment must be avoided.

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**SECTION 13: Disposal considerations****13.1 Waste treatment methods****Product**

Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

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**SECTION 14: Transport information****TDG**

UN number: 2052 Class: 3 Packing group: III  
Proper shipping name: DIPENTENE  
Labels: 3  
ERG Code: 128  
Marine pollutant: no

**IMDG**

UN number: 2052 Class: 3 Packing group: III EMS-No: F-E, S-E  
Proper shipping name: DIPENTENE  
Marine pollutant : yes  
Marine pollutant : yes

**IATA**

UN number: 2052 Class: 3 Packing group: III  
Proper shipping name: Dipentene

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**SECTION 15: Regulatory information**

This product has been classified in accordance with the hazard criteria of the Hazardous Products Regulations (HPR) and the SDS contains all the information required by the HPR.

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## SECTION 16: Other information

### Further information

The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See [www.sigma-aldrich.com](http://www.sigma-aldrich.com) and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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